

TOHIN VIETNAM INDUSTRY CO., LTD.

BK SERIES THREE LOBES ROOTS BLOWER



TOHIN VIETNAM INDUSTRY CO., LTD.

- Tohin Vietnam Industry (TVI) is the subsidiary of Tohin Group The leading Japanese company who has
 more than 68 years experience in design, manufacture all kind of air blower, power cleaner, air jet cooler,
 and air amplifier.
- Located in the SHTP, Thu Duc city, Vietnam, since established 2015, TVI has been being a well-known
 company in manufacturing, trading, supplying aftersales service for all kind of Tohin's products in Vietnam
 market as well as Southeast Asia.
- By inheriting and further promoting the tradition and experience accumulated over 68 years of the Tohin Group, TVI commits to provide a wide range of quality products in accordance with Japanese standards, applied the most advanced technology in the world for energy saving, environment friendly.



Product Overview



BK Type Three Lobes Roots Blower

Three-lobe rotor for smooth operation. High performance. Compact, flexibility in installation. Small vibration and economical energy consumption. Used for pressure from 0.01 to 0.06 Mpa.

BKW Type Three Lobes Roots blower

BKW series is special designed for requirements of large air volume and high pressure (over 0.06 Mpa).



BKD Type Roots blower

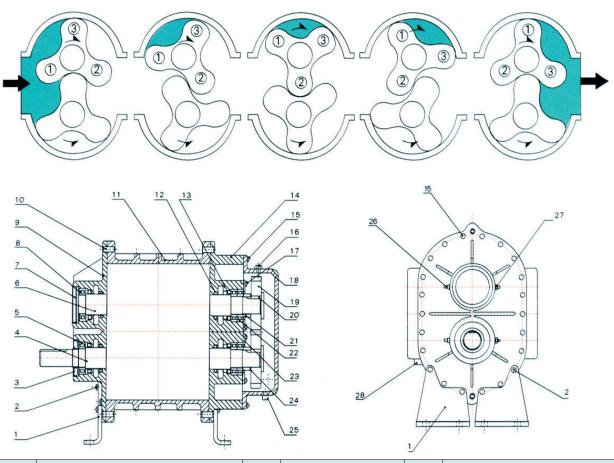
BKD series is extremely high performance model, which is special designed for required pressure over 0.1 Mpa.

Blower working principle

Roots Blower is a cubage blower, and it discharges a fixed amount of air in proportion to its rotation speed. Every rotation, there is two lobes to finish three times absorbing and discharging air. Compared with two lobes blower, it is of less air pulses, smaller load change, higher strength, lower noise and vibration.

Two parallel shafts have three lobes each, all the lobes keep small clearance with each other and housing inside. Every lobes rotation, a certain air will be absorbed at inlet and transferred from the housing inside surface to blower's discharge port.

Two shafts will be turned by the timing gears, no any touching between lobes, so it can be turned at high speed without any lubrication inside. It has the following characteristics: simply configuration; running smoothly, good performance stabilization. It has been widely applied in various industries.



No	Name	No	Name	No	Name
1	Mounting Feet	11	Housing	21	Gear Spacer
2	Hex Bolts	12	Oil Seal	22	Bearing
3	Dust Proof Seal	13	Oil Seal	23	Bearing Container
4	Drive Impeller	14	Gear Endplate	24	Shin
5	Bearing	15	Hex Bolts	25	Plug (with magnetism)
6	Driven Impeller	16	Breather	26	Relief Valve
7	Dust Cover	17	Hex Bolts	27	Grease Nipple
8	Bearing	18	Gear Cover	28	Plug
9	Drive Endplate	19	Timing Gear		
10	Dowel with Screw Inside	20	Key		

Method of reading performance sheet

- 1. The inlet airflow in the sheet is based on standard condition.
- 2. In general, airflow value shows as:
 - 2.1 Standard condition airflow: Airflow at 20 Celsius degree; absolute pressure is 760mmHg (101,3 KPa); comparative humidity is 65%
 - 2.2 Inlet airflow: Airflow upon to the temperature and humidity at inlet
 - 2.3 Based standard condition airflow: Airflow of dry gas at 0 Celsius degree, abso lute pressure is 760mmHg (101.3KPa).

We can convert each other as follows:

If we want convert Q1 to Q2, Q2=Q1x P1/P2 x T2/T1

- Q1: Airflow(m3/min) based on absolute pressure P1 (mmH20), absolute temperature T1 (k)
- Q2: Airflow(m3/min) based on absolute pressure P2 (mmH20), absolute temperature T2 (k)
- 3. There can be some duplications when you choose the model, if being for the economic points, you can choose the small model with the same parameter, or you can choose the gig one according to the noise and longevity points. The airflow based on the certain pressure can be changed within 5%

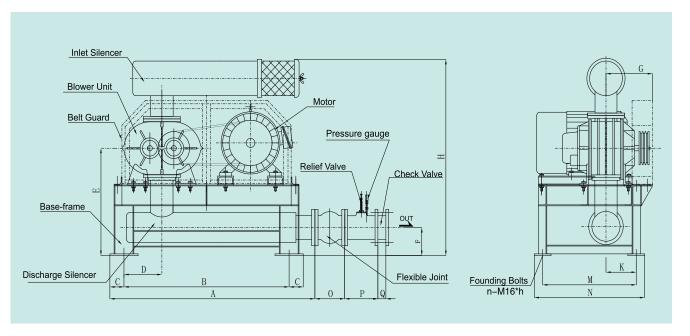
The conversion of standard pressure unit to other pressure units

	Pa	Kgf/cm2	mmH2O (mmAq)	mmHg
	1	1.01972x10 ⁻⁵	1.01972x10 ⁻¹	7.50062x10 ⁻³
	1x10 ⁵	1.01972	1.01972x10⁴	7.50062x10 ²
Pressure	9.80665x10 ⁴	1	1x10 ⁴	7.35559x10 ²
	1.01325x10 ⁵	1.03323	1.03323x10 ⁴	7.6×10^{2}
	9.80665	1x10 ⁻⁴	1	7.3559x10 ⁻²
	1.35951x10 ²	1.35951x10 ⁻³	1.35951x10	1

						In	let airflo	ow(m³/n	nin) and	shaft po	ower(K	W) at di	fferent o	conditio	ns			
			0.1kg	f/cm ²	0.2kg	gf/cm ²	0.3kg	gf/cm ²	0.4kg	f/cm ²	0.5kg	gf/cm ²	0.6kg	f/cm ²	0.7kg	gf/cm ²	0.8kg	gf/cm ²
			1000m	mH ₂ O	2000m	mH ₂ O	3000m	mH ₂ O	4000m	mH ₂ O	5000m	mH ₂ O	6000m	mH ₂ O	7000n	nmH ₂ O	8000m	mH ₂ O
Туре	Port Dia	Speed	0.01	Mpa	0.02	Мра	0.03	Mpa	0.04	Мра	0.05	Mpa	0.06	Мра	0.07	'Mpa	0.08	Mpa
	(mm)	rpm	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW
		1500	1.01	0.82	0.81	0.96	0.66	1.11	0.53	1.25	0.42	1.40						
		1650	1.16	0.90	0.96	1.06	0.81	1.22	0.68	1.38	0.57	1.54	0.53	1.80				
DIZ 4007	40	1800	1.31	0.98	1.12	1.16	0.96	1.33	0.85	1.50	0.74	1.68	0.68	1.90				
BK4005	(1.5")	1900	1.42	1.04	1.20	1.22	1.11	1.40	1.05	1.59	0.93	1.77	0.73	1.95	0.73	2.14		
		2150	1.65	1.17	1.45	1.38	1.30	1.59	1.17	1.80	1.06	2.00	0.96	2.21	0.87	2.42	0.78	2.63
		2300	1.80	1.26	1.60	1.48	1.45	1.70	1.32	1.92	1.21	2.14	1.11	2.36	1.02	2.59	0.93	2.81
		1500	1.65	1.04	1.42	1.26	1.24	1.48	1.09	1.69								
		1650	1.88	1.15	1.64	1.38	1.46	1.62	1.31	1.86	1.17	2.10						
		1750	2.02	1.22	1.79	1.47	1.61	1.72	1.46	1.97	1.32	2.23	1.20	2.48	1.09	2.73	0.99	2.99
BK4007	50 (2")	1850	2.17	1.28	1.94	1.55	1.76	1.82	1.60	2.09	1.47	2.35	1.35	2.62	1.24	2.89	1.13	3.16
	(2)	1950	2.32	1.35	2.09	1.64	1.90	1.92	1.75	2.20	1.62	2.48	1.50	2.76	1.39	3.05	1.28	3.33
		2100	2.54	1.46	2.31	1.76	2.13	2.07	1.97	2.37	1.84	2.67	1.72	2.98	1.61	3.28	1.50	3.58
		2200	2.69	1.53	2.46	1.85	2.28	2.16	2.12	2.48	1.99	2.80	1.87	3.12	1.76	3.44	1.65	3.75
		850	2.67	0.95	2.39	1.58	2.19	2.40	2.01	2.72	1.86	3.31	1.72	3.90				
		1000	3.25	1.12	2.98	1.85	2.77	2.83	2.60	3.20	2.44	3.89	2.31	4.59				
		1150	3.84	1.29	3.56	2.13	3.36	3.25	3.18	3.68	3.03	4.48	2.89	5.28	2.76	6.27		
		1250	4.23	1.40	3.95	2.32	3.75	3.53	3.57	4.00	3.42	4.87	3.28	5.74	3.15	6.81		
BK5003	65	1350	4.62	1.52	4.34	2.50	4.14	3.82	3.96	4.32	3.81	5.25	3.67	6.19	3.54	7.36	3.43	8.30
DK3003	(2.5")	1500	5.20	1.69	4.93	2.78	4.72	4.24	4.55	4.80	4.39	5.84	4.26	6.88	4.13	8.17	4.01	9.22
		1600	5.59	1.80	5.32	2.97	5.11	4.52	4.94	5.11	4.78	6.23	4.65	7.34	4.52	8.72	4.40	9.83
		1750	6.18	1.97	5.91	3.24	5.70	4.95	5.52	5.59	5.37	6.81	5.23	8.03	5.10	9.54	4.99	10.75
		1850	6.57	2.08	6.30	3.43	6.09	5.23	5.91	5.91	5.76	7.20	5.62	8.49	5.50	10.08	5.38	11.37
		2000	7.15	2.25	6.88	3.71	6.67	5.65	6.50	6.39	6.35	7.78	6.21	9.18	6.08	10.90	5.96	12.29
		850	4.60	1.48	4.19	2.49	3.87	3.77	3.61	4.33	3.38	5.32	3.18	6.31				
		1000	5.58	1.74	5.17	2.92	4.86	4.43	4.60	5.09	4.37	6.26	4.16	7.43				
		1150	6.56	2.00	6.16	3.36	5.84	5.10	5.58	5.85	5.35	7.20	5.15	8.54	4.95	9.64		
		1250	7.22	2.18	6.81	3.65	6.50	5.54	6.23	6.36	6.01	7.82	5.80	9.28	5.61	10.48	5.21	11.84
BK5006	100	1350	7.87	2.35	7.47	3.95	7.15	5.98	6.89	6.87	6.66	8.45	6.46	10.03	6.26	11.31	5.88	12.79
BRS000	(4")	1500	8.86	2.61	8.45	4.39	8.14	6.65	7.87	7.63	7.64	9.39	7.44	11.14	7.24	12.57	6.88	14.21
		1600	9.51	2.79	9.11	4.68	8.79	7.09	8.53	8.14	8.30	10.01	8.10	11.88	7.90	13.41	7.56	15.16
		1750	10.50	3.05	10.09	5.12	9.78	7.76	9.51	8.91	9.28	10.95	9.08	13.00	8.88	14.67	8.56	16.58
		1850	11.15	3.22	10.75	5.41	10.43	8.20	10.17	9.42	9.94	11.58	9.74	13.74	9.54	15.50		-
		2000	12.14		11.73	5.85	11.41	8.86	11.15		10.92	12.52	10.72	14.85	10.52	16.76		
		850	6.84	2.08	6.29	3.52	5.87	5.32	5.51	6.16	4.89	7.16						
		1000	8.27	2.45	7.73	4.15	7.31	6.26	6.95	7.25	6.64	8.96						
		1150	9.71	2.81	9.17	4.77	8.74	7.20	8.39	8.34	8.08	10.30						
		1250	10.67	3.06	10.12	5.18	9.70	7.83	9.35	9.06	9.04	11.20						
BK5009	100	1350	11.63		11.08	5.60	10.66		10.31	9.79								-
	(4")	1500	13.07		12.52	6.22	12.10				11.44							-
		1600	14.03		13.48	6.63			12.70									
		1750	15.46		14.92	7.25			14.14									
		1850	16.42		15.88	7.67			15.10									
		2000	17.86	4.89	17.31	8.29	16.89	12.53	16.54	14.50	16.23	17.92						

						In	let airflo	ow(m³/n	nin) and	shaft p	ower(K	W) at di	fferent o	conditio	ns			
			0.1kg	f/cm ²	0.2kg	gf/cm ²	0.3kg	gf/cm ²	0.4kg	f/cm ²	0.5kg	f/cm ²	0.6kg	f/cm ²	0.7kg	gf/cm ²	0.8kg	f/cm ²
			1000m	mH ₂ O	2000m	mH ₂ O	3000m	mH ₂ O	4000m	mH ₂ O	5000m	mH ₂ O	6000m	mH ₂ O	7000n	nmH ₂ O	8000m	mH ₂ O
Туре	Port Dia	Speed	0.01	Mpa	0.02	Mpa	0.03	Mpa	0.04	Mpa	0.05	Mpa	0.06	Mpa	0.07	'Mpa	0.08	Mpa
	(mm)	rpm	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW
		850	5.01	1.66	4.58	2.95	4.26	3.90	3.99	4.87	3.75	6.00	3.54	7.13				
		1000	6.07	1.95	5.65	3.47	5.33	4.59	5.05	5.73	4.82	7.06	4.60	8.39	4.40	9.45	4.22	10.73
		1150	7.13	2.24	6.71	3.99	6.39	5.28	6.11	6.59	5.88	8.12	5.67	9.65	5.46	10.87	5.29	12.33
BK6005	80	1250	7.84	2.44	7.42	4.34	7.10	5.74	6.82	7.16	6.59	8.82	6.38	10.49	6.17	11.82	5.99	13.41
DKUUUS	(3")	1400	8.91	2.73	8.48	4.86	8.16	6.43	7.89	8.02	7.65	9.88	7.44	11.74	7.23	13.24	7.06	15.02
		1500	9.61	2.92	9.19	5.21	8.87	6.89	8.59	8.60	8.36	10.59	8.15	12.58	7.94	14.18	7.76	16.09
		1650	10.68	3.22	10.25	5.73	9.93	7.58	9.66	9.46	9.42	11.65	9.21	13.84	9.00	15.60	8.83	17.70
		1800	11.74	3.51	11.31	6.25	11.00	8.27	10.72	10.32	10.49	12.71	10.27	15.10	10.07	17.02	9.89	19.31
		850	8.66	2.54	8.04	4.49	7.56	6.03	7.16	7.59	6.81	9.40	6.49	11.21				
		1000	10.45	2.99	9.83	5.28	9.35	7.10	8.95	8.93	8.60	11.06	8.28	13.19	7.98	14.81	7.72	16.85
		1150	12.24	3.44	11.62	6.07	11.14	8.16	10.74	10.27	10.39	12.72	10.07	15.17	9.77	17.03	9.51	19.37
BK6008	125	1250	13.44	3.74	12.82	6.60	12.34	8.87	11.93	11.16	11.59		11.26	16.49		18.51	10.70	21.06
	(5")	1400	15.23	4.19	14.61	7.39	14.13	9.94	13.72	12.50		15.48		18.46		20.73		23.59
		1500	16.42	4.49	15.80	7.92	15.33	10.65	14.92	13.40	14.57	16.59	14.25	19.78		22.22	13.69	25.27
		1650	18.22	4.94	17.59	8.72	17.12	11.71	16.71	14.74		18.25		21.76		24.44		27.80
		1800	20.01	5.39	19.39	9.51	18.91	12.78	18.50	16.08	18.16	19.91	17.83	23.74	17.54	26.66	17.27	30.32
		850	16.66	4.61	15.65	8.08	14.89	11.00	14.23	13.94	1= 01	20.20						
		1000	20.02	5.43	19.01	9.50	18.25	12.94	17.60		17.04							
	1.50	1150	23.38	6.24	22.37	10.93			20.96		20.40							
BK6015	150 (6")	1250	25.62	6.78	24.61		23.85		23.20		22.64							
	(0)	1400	28.99	7.60	27.98	13.30					26.00							
		1500	31.23	8.14	30.22		29.46	19.41 21.35	28.81		28.25	30.59						
		1650 1800	34.59 37.95	8.96 9.77	33.58 36.94	15.68 17.10		23.29	32.17 35.53	27.05 29.51	31.61 34.97	33.65 36.71						
		700	6.96	2.08	6.39	3.67	5.96	4.93	5.61	6.48	5.29	8.20	5.01	9.74				
		850	8.74	2.53	8.17	4.46	7.74	5.99	7.38	7.86	7.06			11.83				
		1000	10.51	2.97	9.94	5.24	9.52	7.05	9.16	9.25	8.84	11.71	8.57	13.92	8.30	16.12	8.06	18.33
BK7006	100	1150	12.29	3.42	11.72	6.03	11.30	8.10	10.94			13.47			10.07			21.08
DIC 7000	(4")	1250	13.48	3.71	12.91	6.56	12.48	8.81			11.80						11.02	
		1400	15.25	4.16	14.68	7.34	14.26	9.86			13.58			19.49			12.80	
		1500	16.44	4.46	15.87	7.87		10.57									13.99	
		700	13.16		12.29	6.46	11.62		11.07		10.57			17.45				
		850	16.42	4.48	15.55	7.85			14.33						12.88	23.08		
		1000			18.81	9.23	18.14	12.57	17.60	16.61							15.24	28.93
BK7011	150 (6")	1150	22.95	6.06	22.08	10.62	21.40	14.45	20.86	19.11	20.36	24.06	19.92	28.71	19.51	30.58	18.61	33.27
	(6)	1250	25.12	6.59	24.25	11.54	23.58	15.71	23.03	20.77	22.53	26.15	22.10	31.21	21.69	33.24	20.85	36.17
		1400	28.39	7.38	27.52	12.93	26.84	17.60	26.30	23.26	25.80	29.29	25.36	34.95	24.95	37.23	24.22	40.51
		1500	30.56	7.91	29.69	13.85	29.02	18.85	28.47	24.92	27.97	31.38	27.54	37.45	27.12	39.89	26.47	43.40
		700	21.97	6.55	20.73	10.70	19.77	14.52	18.98	19.46								
		850	27.32	7.96	26.07	13.00	25.11	17.63	24.32	23.62	23.61	26.82						
	200	1000	32.66	9.36	31.41	15.29	30.45	20.74	29.67	27.79	28.95	31.55						
BK7018	200 (8")	1150	38.00	10.76	36.75	17.58	35.79	23.85	35.01	31.96	34.30	36.28						
		1250	41.56	11.70	40.32	19.11	39.35	25.92	38.57	34.74	37.86	39.44						
		1400	46.90	13.11	45.66	21.40	44.70	29.03	43.91	38.91	43.20	44.17						
		1500	50.47	14.04	49.22	22.93	48.26	31.11	47.47	41.69	46.76	47.33						

						In	let airfle	ow(m³/r	nin) and	shaft p	ower(K	W) at di	fferent	conditio	ons			
			0.1kg	gf/cm ²	0.2kg	gf/cm ²	0.3kg	gf/cm ²	0.4kg	f/cm ²	0.5kg	gf/cm ²	0.6kg	gf/cm ²	0.7kg	gf/cm ²	0.8kg	gf/cm ²
		G 1	1000m	mH ₂ O	2000m	mH ₂ O	3000n	nmH ₂ O	4000m	mH ₂ O	5000m	mH ₂ O	6000m	mH ₂ O	7000n	nmH ₂ O	8000m	ımH ₂ O
Type	Port Dia	Speed	0.01	Mpa	0.02	Mpa	0.03	Mpa	0.04	Mpa	0.05	Mpa	0.06	Mpa	0.07	'Mpa	0.08	Мра
	(mm)	rpm	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW
		700	20.17	11.16	18.75	13.93	17.67	16.69	16.75	19.45	15.94	22.21	15.21	24.98				
		850	25.23	13.55	23.81	16.91	22.72	20.26	21.81	23.62	21.00	26.97	20.27	30.33	19.59	33.68		
	150	1000	30.29	15.95	28.87	19.89	27.78	23.84	26.86	27.79	26.05	31.73	25.32	35.68	24.65	39.63	24.02	43.57
BK8016S	(6")	1150	35.34	18.34	33.93	22.88	32.84	27.42	31.92	31.95	31.11	36.49	30.38	41.03	29.71	45.57	29.08	50.11
		1250	38.72	19.93	37.30	24.87	36.21	29.80	35.29	34.73	34.48	39.67	33.75	44.60	33.08	49.53	32.45	54.47
		1400	43.77	22.33	42.35	27.85	41.26	33.38	40.35	38.90	39.54	44.43	38.81	49.95	38.14	55.48	37.51	61.00
		1500	47.14	23.92	45.72	29.84	44.64	35.76	43.72	41.68	42.91	47.60	42.18	53.52	41.51	59.44	40.88	65.36
		800	40.55	19.47	38.59	24.83	37.09	30.18	35.82	35.54	34.70	40.90	33.69	46.25				
		850	43.39	20.69	41.42	26.38	39.92	32.07	38.65	37.76	37.53	43.45	36.52	49.14				
		900			44.25													
	200	1000	51.88	24.34	49.92	31.03	48.41	37.73	47.14	44.42	46.02	51.12	45.01	57.82				
BK8024S	(8")	1050	55.86	25.99	53.96	33.14	52.50	40.29	51.26	47.44	50.18	54.59	49.20	61.75				
		1150	58.61	27.17	56.71	34.65	55.24	42.12	54.01	49.60	52.93	57.08	51.95	64.55				
		1250	64.11	29.53	62.20	37.66	60.74	45.79	59.51	53.91	58.42	62.04	57.44	70.16				
		1400	72.35	33.08	70.45	42.18	68.99	51.28	67.75	60.38	66.67	69.48	65.69	78.58				
		1500	77.85	35.44	75.94	44.06	74.48	54.94	73.25	64.70	72.16	74.45	71.18	84.20				
		1000												57.82		65.83	42.58	72.66
		1050	54.71	25.55	52.75	32.58	51.24	39.61	49.97	46.65	48.85	53.68	47.84	60.71	46.91	67.74	46.05	74.77
BK9020S	200	1150	60.37	27.99	58.41	35.69	56.90	43.39	55.63	51.09	54.51	58.79	53.50	66.49	52.57	74.19	51.71	81.89
B100205	(8")	1250	66.03	30.42									59.17	72.27	58.24	80.64	57.37	89.01
		1400	74.52	34.07	72.56	43.44	71.06	52.82	69.79	62.19	68.67	71.57	67.66	80.94	66.73	90.32	65.86	99.69
		1500					76.72				74.33		73.32		72.39	96.77	71.52	106.8
		850	63.04	31.99	60.19													
		1000		37.63			70.34							85.78				
BK9030S	250	1150												98.65		l		
212,000	(10")	1250												107.2				
		1400												117.6				
		1500												128.7	105.2	143.1	103.9	157.6
		850			70.86													
		1000			85.22													
BK10027S	300	1150			99.59									118.7				
	(12")	1250			109.2		106.8							129.1				
		1400			123.5									144.6			113.0	175.9
		1500			133.1		-	-	-					154.9	123.9	171.7		
		700			81.59													
		850			102.0								91.91		20.5		4.0 -	
BK10034S	350	1000			122.5						-			143.7				
	(14")	1150			142.9									165.3				
		1250			156.6									179.7				
		1400	181.0	89.54	177.0	111.9	173.9	134.2	171.3	156.6	169.0	178.9	166.9	201.2	165.0	223.6	163.2	245.9



Outline Dimension Sheet

Unit:mm

Type	Port Dia	Motor power	A	В	С	D	Е	F	G	Н	K	M	N	О	P	Q	4-M16×h	Weight (kg)
BK4005	40(1.5")	1.5~4	700	590	90	90	456	194	215	827	129	300	370	95	130	18	4-M16×300	65
BK4007	50(2")	1.5~5.5	820	640	90	90	457	185	236	872	151	370	440	105	130	18	4-M16×300	92
BK5003	65(2.5")	$5.5 \sim 7.5$ $11 \sim 15$	1190	940	90	200	532	172	200	1072	133	346 474	410 538	115	190	18	4-M16×300	171
BK5006	100(4")	$5.5 \sim 7.5$ $11 \sim 15$ $18.5 \sim 22$	1220	980	90	228	592	199	234	1216	170	369 489 534	433 553 598	150	230	18	4-M16×300	204
BK5009	100(4")	$5.5 \sim 7.5$ $11 \sim 15$ $18.5 \sim 22$	1255	984	110	192	608	204	272	1225	163	325 428 473	409 512 557	150	230	18	4-M16×300	239
BK6005	80(3")	$5.5 \sim 7.5$ $11 \sim 15$ $18.5 \sim 22$	1330	1054	100	221	598	179	237	1162	161	332 458 493	406 532 567	135	200	18	4-M16×300	241
BK6008	125(5")	$5.5 \sim 7.5$ $11 \sim 15$ $18.5 \sim 22$ 30 $37 \sim 45$	1335	1084	110	222	688	206	297	1375	150	300 410 455 495 560	385 495 540 580 645	165	250	18	4-M16×400	290
BK6015	150(6")	11~22 30 37~45	1340	1064	113	222	748	232	364	1460	238	476 539 563	573 636 660	180	280	24	4-M16×400	380
BK7006	100(4")	$ \begin{array}{r} 11 \sim 15 \\ 18.5 \sim 22 \\ \hline 30 \\ 37 \sim 45 \end{array} $	1495	1214	113	282	725	205	254	1432	198	534 574 636	563 608 648 710	150	230	18	4-M16×400	385
BK7011	150(6")	$ \begin{array}{r} 11 \sim 15 \\ 18.5 \sim 22 \\ \hline 30 \\ 37 \sim 45 \end{array} $	1495	1200	123	271	829	232	324	1484	190	443 457 497 559	536 550 590 652	180	280	24	4-M16×400	477
BK7018	200(8")	11~45 55	1550	1250	125	271	894	266	413	1660	279	558 628	647 717	190	350	24	4-M16×400	564
BK8016S	150(6")	30~90	1658	1390	105	283	962	332	413	1862	217	670	780	180	280	24	4-M16×400	730
BK8024S	200(8")	22~90	1750	1490	105	345	1010	284	452	1890	334	780	875	190	350	24	4-M16×400	800
BK9020S	200(8")	30~132	1/30	1490	103	343	1010	204	-1 32	1090	334	780		190	330	24	4-M16×400	800
BK9030S	250(10")	37~90 110~220	2140		105	385	1056	294	544	2118	344	808 960	918 1070	230	360	38	4-M16×400	1300
BK10027S	300(12")	$37\sim90$ $110\sim220$	2070 2210	1750 1890	105	375	1144	289	587	2274	334	860 960	970 1070	245	380	38	4-M16×400	1600
BK10034S	350(14")	75~315	2255	1940	105	455	1268	344	642	2347	432	990	1100	260	440	38	4-M16×400	1900

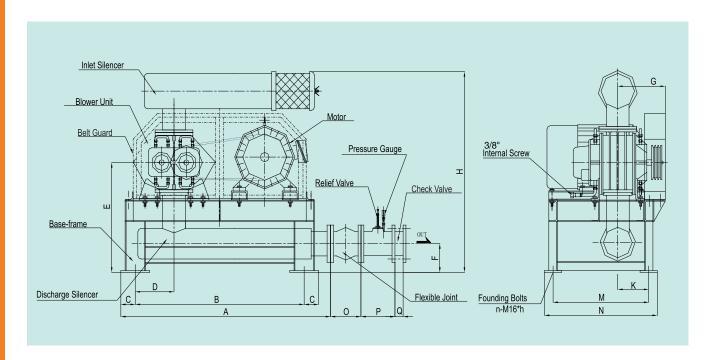
[●] Dimension for BK12034 and BK12042 will be supplied specially.

● Standard accessory include: Inlet and outlet silencer, pressure gage, base-frame, blower's pulley, motor's pulley, belt, belt guard, relief valve, check valve.

[•] The weight above are for standard accessories only, motor excluded.

					Inlet	airflow(m	³/min) and	l shaft pov	ver(KW) a	t differen	t condition	IS	
				gf/cm ²		gf/cm²		gf/cm²		gf/cm ²		gf/cm²	
True	n . n:	Speed	6000n	100 100 100	7000m	mH ₂ O		nmH ₂ O	9000m	mH_2O	10000r	nmH ₂ O	Cooling water
Type	Port Dia			Mpa		Mpa		Мра		Mpa		Mpa	Coomig water
	(mm)	rpm	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	L/min
		1650	0.47	1.70	0.37	1.86							
		1800	0.62	1.85	0.52	2.02	0.44	2.20					
BKW4005	40(1.5 ")	1900	0.71	1.95	0.62	2.14	0.53	2.32	0.45	2.50	0.38	2.69	3
		2150	0.96	2.21	0.87	2.42	0.78	2.63	0.70	2.83	0.62	3.04	
		2300	1.11	2.36	1.02	2.59	0.93	2.81	0.85	3.03	0.77	3.25	
		1650	1.05	2.34	0.94	2.58							
		1750	1.20	2.48	1.09	2.73	0.99	2.99	0.89	3.24	0.80	3.49	
BKW4007	50(2 ")	1850	1.35	2.62	1.24	2.89	1.13	3.16	1.04	3.42	0.94	3.69	3
DIX W +007	30(2)	1950	1.50	2.76	1.39	3.05	1.28	3.33	1.18	3.61	1.09	3.89]
		2100	1.72	2.98	1.61	3.28	1.50	3.58	1.41	3.89	1.31	4.19	
		2200	1.87	3.12	1.76	3.44	1.65	3.75	1.55	4.07	1.46	4.39	
		1000	2.31	4.59	2.18	5.45							
		1150	2.89	5.28	2.76	6.27	2.65	7.07	2.53	7.87			
		1250	3.28	5.74	3.15	6.81	3.04	7.68	2.92	8.55			
		1350	3.67	6.19	3.54	7.36	3.43	8.30	3.31	9.24			
BKW5003	65(2.5 ")	1500	4.26	6.88	4.13	8.17	4.01	9.22	3.90	10.26	3.79	11.30	4
		1600	4.65	7.34	4.52	8.72	4.40	9.83	4.29	10.95	4.18	12.06	
		1750	5.23	8.03	5.10	9.54	4.99	10.75	4.87	11.97	4.77	13.19	
		1850	5.62	8.49	5.50	10.08	5.38	11.37	5.27	12.66	5.16	13.94	
		2000	6.21	9.18	6.08	10.90	5.96	12.29	5.85	13.68	5.75	15.07	
		850	3.18	6.31	2.98	7.12							
		1000	4.16	7.43	3.97	8.38	3.80	9.50	3.62	10.62			
		1150	5.15	8.54	4.95	9.64	4.78	10.92	4.60	12.21			
		1250	5.80	9.28	5.61	10.48	5.43	11.87	5.26	13.27			
DKW5006	100(4 !!)	1350	6.46	10.03	6.26	11.31	6.09	12.82	5.91	14.33	5.76	15.84	
BKW5006	100(4 ")	1500	7.44	11.14	7.24	12.57	7.07	14.25	6.90	15.93	6.75	17.60	6
		1600	8.10	11.88	7.90	13.41	7.73	15.20	7.55	16.99	7.40	18.78	
		1750	9.08	13.00	8.88	14.67	8.71	16.62	8.54	18.58	8.39	20.54	
		1850	9.74	13.74	9.54	15.50	9.37	17.57	9.19	19.64	9.04	21.71	
		2000	10.72	14.85	10.52	16.76	10.35	19.00	10.18	21.23	10.02	23.47	
		850	3.54	7.13	3.34	8.04							
		1000	4.60	8.39	4.40	9.45	4.22	10.73	4.04	12.00			
		1150	5.67	9.65	5.46	10.87	5.29	12.33	5.10	13.80			
DIVIVOOS	00(2 !!)	1250	6.38	10.49	6.17	11.82	5.99	13.41	5.81	15.00	5.65	16.59	_
BKW6005	80(3 ")	1400	7.44	11.74	7.23	13.24	7.06	15.02	6.87	16.80	6.72	18.58	5
		1500	8.15	12.58	7.94	14.18	7.76	16.09	7.58	18.00	7.42	19.90	
		1650	9.21	13.84	9.00	15.60	8.83	17.70	8.64	19.79	8.49	21.89	
		1800	10.27	15.10	10.07	17.02	9.89	19.31	9.71	21.59	9.55	23.88	
		850	6.49	11.21	6.19	12.59							
		1000	8.28	13.19	7.98	14.81	7.72	16.85	7.45	18.88			
		1150	10.07	15.17	9.77	17.03	9.51	19.37	9.25	21.72	9.01	24.06	
DEWIGOOS	105(5 !!)	1250	11.26	16.49	10.97	18.51	10.70	21.06	10.44	23.60	10.20	26.15	
BKW6008	125(5 ")	1400	13.06	18.46	12.76	20.73	12.49	23.59	12.23	26.44	11.99	29.29	8
		1500	14.25	19.78	13.95	22.22	13.69	25.27	13.43	28.33	13.19	31.38	
		1650	16.04	21.76	15.74	24.44	15.48	27.80	15.22	31.16	14.98	34.52	
		1800	17.83	23.74	17.54	26.66	17.27	30.32					
		700	5.01	9.74	4.74	11.29	4.50	12.83	4.27	13.29			
		850	6.79	11.83	6.52	13.70	6.28	15.58	6.04	16.13	5.83	17.98	
		1000	8.57	13.92	8.30	16.12	8.06	18.33	7.82	18.98	7.61	21.16	1
BKW7006	100(4 ")	1150	10.35	16.01	10.07	18.54	9.84	21.08	9.60	21.83	9.39	24.33	6
	, ,	1250	11.53	17.40	11.26	20.15	11.02	22.91	10.79	23.72	10.57	26.45]
		1400	13.31	19.49	13.04	22.57	12.80	25.66	12.56	26.57	12.35	29.62]
		1500	14.50	20.88	14.22	24.18	13.99	27.49	13.75	28.47	13.54	31.74	1
											1		1

							³/min) and						
			0.6kg		0.7kg			gf/cm ²	0.9kg		1.0kg		
Туре	Port Dia	Speed	6000m		7000m			nmH ₂ O	9000m		10000n		Cooling water
1,100	(mm)	ram	0.06		0.07			Mpa		Mpa	0.11		
	(IIIII)	rpm	m³/min	KW 17.48	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	L/min
		700	10.14		9.72	18.62	12.62	25.76	12.27	20.04	11.02	22.20	
		850	13.40	21.22	12.99	22.60	12.62	25.76	12.27	29.04	11.92	32.20	
DIZIVEO11	1.50(6 !!)	1000	16.66	24.96	16.25	26.59	15.88	30.30	15.53	34.17	15.18	37.88	
BKW7011	150(6 ")	1150	19.92	28.71	19.51	30.58	19.14	34.85	18.79	39.29	18.44	43.56	10
		1250	22.10	31.21	21.69	33.24	21.32	37.88	20.97	42.71	20.62	47.35	
		1400	25.36	34.95	24.95	37.23	24.58	42.42	24.23	47.84	23.88	53.03	
		1500	27.54	37.45	27.12	39.89	26.75	45.45	26.41	51.25	26.06	56.82	
		850	20.27	30.33	19.59	33.68							
		1000	25.32	35.68	24.65	39.63	24.02	43.57	23.44	47.52	22.88	51.47	
BKW8016S	150(6 ")	1150	30.38	41.03	29.71	45.57	29.08	50.11	28.49	54.65	27.94	59.19	10
	100(0)	1250	33.75	44.60	33.08	49.53	32.45	54.47	31.87	59.40	31.31	64.33	
		1400	38.81	49.95	38.14	55.48	37.51	61.00	36.92	66.53	36.37	72.05	
		1500	42.18	53.52	41.51	59.44	40.88	65.36	40.29	71.28	39.74	77.20	
		800	33.69	46.25	32.76	51.61	31.89	56.97					
		850	36.52	49.14	35.59	54.84	34.72	60.53					
BKW8024S	200(8 ")	900	39.35	52.03	38.42	58.06	37.56	64.09					15
		1000	45.01	57.82	44.08	64.51	43.22	71.21					
		1100	50.67	63.60	49.74	70.96	48.88	78.33					
		1000	44.70	59.00	43.60	65.83	42.58	72.66	41.62	79.49	40.72	86.33	
		1050	47.61	61.95	46.52	69.12	45.50	76.29	44.54	83.47	43.64	90.64	
		1150	53.50	66.49	52.57	74.19	51.71	81.89	50.90	89.59	50.13	97.29	
BKW9020S	200(8 ")	1250	59.17	72.27	58.24	80.64	57.37	89.01	56.56	97.38	55.79	105.7	15
		1400	67.66	80.94	66.73	90.32	65.86	99.69	65.05	109.1	64.28	118.4	
		1500	73.32	86.72	72.39	96.77	71.52	106.8	70.71	116.9	69.94	126.9	
		850	53.06	72.91	51.71	81.10	50.46	89.29					
		1000	65.40	85.78	64.05	95.41	62.80	105.0	61.61	114.7	60.50	124.3	
BKW9030S	250(10 ")	1150	77.74	98.65	76.39	109.7	75.14	120.8	73.95	131.9	72.84	142.9	20
DIX W 70303	230(10)	1250	85.97	107.2	84.62	119.3	83.36	131.3	82.18	143.3	81.06	155.4	
		1400	98.31	120.1	96.96	133.6	95.70	147.1	94.52	160.5	93.40	174.0	
		1500	106.5	128.7	105.2	143.1	103.9	157.6	102.7	172.0			
		850	63.16	87.76	61.70	97.29	60.34	106.8					
		1000	77.52	103.3	76.06	114.5	74.71	125.7	73.43	136.9	72.22	148.1	
BKW10027S	200(12 ")	1150	91.89	118.7	90.43	131.6	89.07	144.5	87.79	157.4	86.58	170.3	25
DK W 1002/3	300(12)	1250	101.5	129.1	100.0	143.1	98.64	157.1	97.37	171.1	96.16	185.1	23
		1400	115.8	144.6	114.4	160.2	113.0	175.9	111.7	191.6	110.5	207.3	
		1500	125.4	154.9	123.9	171.7	122.6	188.5	121.3	205.3			
		700	71.47	100.6	69.55	111.8	67.76	123.0					
		850	91.91	122.2	89.99	135.7	88.21	149.3	86.53	162.9	84.95	176.4	
DI/W100240	250(14 ")	1000	112.4	143.7	110.4	159.7	108.7	175.7	107.0	191.6	105.4	207.6	25
BKW10034S	330(14 ")	1150	132.8	165.3	130.9	183.6	129.1	202.0	127.4	220.3	125.8	238.7	25
		1250	146.4	179.7	144.5	199.6	142.7	219.6	141.1	239.5	139.5	259.5	
		1400	166.9	201.2	165.0	223.6	163.2	245.9	161.5	268.2	159.9	290.6	1



Outline Dimension Sheet

Unit:mm

Туре	Port Dia	Motor power	A	В	С	D	Е	F	G	Н	K	M	N	О	P	Q	n-M16×h	Weight (kg)
BKW4005	40(1.5")	1.5~4	700	590	90	90	456	194	215	827	129	300	370	95	130	18	4-M16×300	65
BKW4007	50(2")	1.5~5.5	820	640	90	90	457	185	236	872	151	370	440	105	130	18	4-M16×300	92
BKW5003	65(2.5")	5.5~7.5 11~15	1190	940	90	200	532	172	200	1072	133	346 474	410 538	115	190	18	4-M16×300	181
BKW5006	100(4")	5.5~7.5 11~15 18.5~130	1220	980	90	228	592	199	234	1216	170	369 489 534	433 553 598	150	230	18	4-M16×300	214
BKW6005	80(3")	5.5~7.5 11~15 18.5~22	1330	1054	100	221	598	179	237	1162	161	332 458 493	406 532 567	135	200	18	4-M16×300	256
BKW6008	125(5")	$5.5 \sim 7.5$ $11 \sim 15$ $18.5 \sim 22$ 30 $37 \sim 45$	1335	1084	110	222	688	206	297	1375	150	300 410 455 495 560	385 495 540 580 645	165	250	18	4-M16×400	305
BKW7006	100(4")	$11\sim15$ $18.5\sim22$ 30 $37\sim45$	1495	1214	113	282	725	205	254	1432	198	489 534 574 636	563608648710	150	230	18	4-M16×400	400
BKW7011	150(6")	$ \begin{array}{r} 11 \sim 15 \\ 18.5 \sim 22 \\ 30 \\ 37 \sim 45 \end{array} $	1495	1200	123	271	829	232	324	1484	190	443 457 497 559	536 550 590 652	180	280	24	4-M16×400	492
BKW8016S	150(6")	30-90	1658	1390	105	283	962	332	413	1862	217	670	780	180	280	24	4-M16×400	730
BKW8024S BKW9020S	200(8") 200(8")	$22\sim90$ $30\sim132$		1490	105	345	1010	284	452	1890		780	875		350		4-M16×400 4-M16×400	800
BKW9030S	250(10")	37~90 110~220	2140		105	385	1056	294	544	2118	344	808 960	918 1070	230	360	38	4-M16×400	1300
BKW10027S	` ′	37~90 110~220	2070 2210	1890	105	375	1144	289		2274		960 960	970 1070				4-M16×400	
BKW10034S	350(14")	75~315	2255	1940	105	455	1268	344	642	2347	432	990	1100	260	440	38	$4-M16 \times 400$	1900

[•] Standard accessory include: Inlet and outlet silencer, pressure gauge, base-frame, blower's pulley, motor's pulley, belt, belt guard, relief valve, check valve.
• The weight above are for standard accessories only, motor excluded.

[•] Dimension for blower, which is equipped with high voltage motor, will be supplied specially.

						Inle	t airflow(r	n³/min) a	nd shaft po	ower(KW) at differ	ent condit	ions
			_		1.0kg	gf/cm ²	1.2kg	f/cm ²	1.4kg	gf/cm ²	1.5kg	f/cm ²	
Туре	Suited	Port Dia	Sp	eed	10000r	nmH ₂ O	12000r	nmH ₂ O	140001	nmH ₂ O	15000r	nmH ₂ O	Cooling water
27 P 2	Blower	(mm)	rp	m	0.098	ВМра	0.118	ВМра	0.13	7Mpa	0.147	⁷ Mpa	_
			I	II	m³/min	KW	m³/min	KW	m³/min	KW	m³/min	KW	L/min
			850	1050	3.52	10.18	3.35	11.53	3.21	12.74	3.16	13.54	
			1000	1200	4.49	11.80	4.32	13.37	4.17	14.76	4.13	15.68	
	BKW5006		1150	1350	5.45	13.42	5.28	15.20	5.14	16.78	5.09	17.83	
BKD-1000	+	65 (2.5 ")	1250	1450	6.10	14.50	5.93	16.42	5.78	18.13	5.74	19.26	32
	BKW5003	(2.3	1350	1550	6.74	15.58	6.57	17.64	6.42	19.47	6.38	20.69	
			1500	1700	7.71	17.20	7.54	19.48	7.39	21.50	7.34	22.83	
			1600	1800	8.35	18.28	8.18	20.70	8.03	22.84	7.99	24.26	
			850	850	6.42	16.43	6.11	18.33	5.84	20.73	5.76	22.04	
			1000	1000	8.17	19.33	7.87	21.57	7.60	24.39	7.52	25.92	
BKD-2000	BKW6008	80	1150	1150	9.93	22.22	9.63	24.80	9.36	28.05	9.28	29.81	40
DKD-2000	BKW6005	(3 ")	1250	1250	11.11	24.16	10.80	26.96	10.53	30.49	10.45	32.40	40
	BILLYOUS		1400	1400	12.87	27.06	12.56	30.19	12.29	34.14	12.21	36.29	
			1500	1500	14.04	28.99	13.73	32.35	13.46	36.58	13.38	38.89	
			850	1000	14.03	30.21	13.67	34.42	13.35	38.17	13.26	40.59	
			1000	1150	17.23	35.16	16.87	40.05	16.55	44.40	16.47	47.21	
DIID 2000	BKW7011	100	1150	1300	20.44	40.11	20.07	45.68	19.75	50.64	19.67	53.83	50
BKD-3000	+ BKW7006	(4 ")	1250	1400	22.57	43.40	22.21	49.43	21.89	54.80	21.80	58.24	
	DKW 7000		1400	1550	25.78	48.35	25.41	55.06	25.09	61.04	25.01	64.86	
			1500	1650	27.91	51.65	27.55	58.82	27.23	65.19	27.14	69.27	
			850	850	21.07	49.28	20.05	55.99	19.62	61.95	19.10	62.93	
	BKW8016		1000	1000	26.34	57.98	25.32	65.87	24.90	72.88	24.37	74.03	
BKD-4000	+	150 (6 ")	1150	1150	31.62	66.68	30.60	75.75	30.17	83.81	29.65	85.14	70
	BKW7011	(0)	1250	1250	35.13	72.48	34.11	82.33	33.69	91.10	33.16	92.54	
			1400	1400	40.41	81.17	39.39	92.21	38.97	102.0	38.44	103.6	
			850	850	32.23	77.31	30.76	87.89	30.07	93.06	29.44	94.45	
	BKW8024	200	1000	1000	40.15	90.96	38.67	103.4	37.98	109.5	37.35	111.1	
BKD-5000	+	(8 ")	1150	1150	48.06	104.6	46.58	118.9	45.90	125.9	45.26	127.8	90
	BKW8016		1250	1250	53.34	113.7	51.86	129.2	51.17	136.9	50.54	138.9	
			1400	1400	61.25	127.3	59.77	144.8	59.09	153.3	58.45	155.6	
			850	850	55.17	124.3	53.00	141.8	51.95	150.6	51.00	153.0	
	BKW9030		1000	1000	68.20	146.2	66.03	166.8	64.98	177.2	64.03	180.0	
BKD-6000	+	250 (10 ")	1150	1150	81.23	168.2	79.06	191.9	78.02	203.7	77.06	207.0	120
	BKW9020	(10)	1250	1250	89.92	182.8	87.75	208.6	86.70	221.5	85.75	225.0	
			1400	1400	103.0	204.7	100.8	233.6	99.74	248.0	98.78	252.0	
			850	850	79.99	175.2	77.20	199.3	75.87	220.6	74.77	232.6	
	BKW10034	200	1000	1000	98.20	206.1	95.41	234.5	94.07	259.5	92.98	273.6	
BKD-7000	+	300 (12 ")	1100	1100	110.3	226.7	107.5	257.9	106.2	285.4	105.1	301.0	160
	BKW10027		1250	1250	128.5	257.6	125.8	293.1	124.4	324.3	123.3	342.0	
			1400	1400	146.8	288.5	144.0	328.3	142.6	363.3	141.5	383.1	

[•] Middle cooler is adopted between first stage and second stage blower, the temperature of inlet at second stage is controlled at about 45°C.

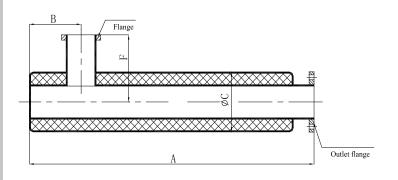
Multi-function BDFZ-L Type Enclosure



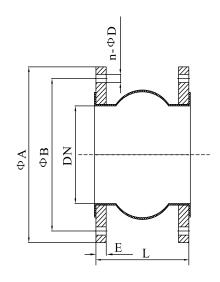
Main Characteristics

Using steel and sponge for sound insulation, and with sound absorbing material embedded in it, and can reduce noise effectively. There are four doors, and each side can open thoroughly, which is convenient for daily maintenance. Adopting detachable structure, which is easy for transport. Conpact structure for less floor space.

Discharge Silencer (vertical airflow)



Flexible Joint



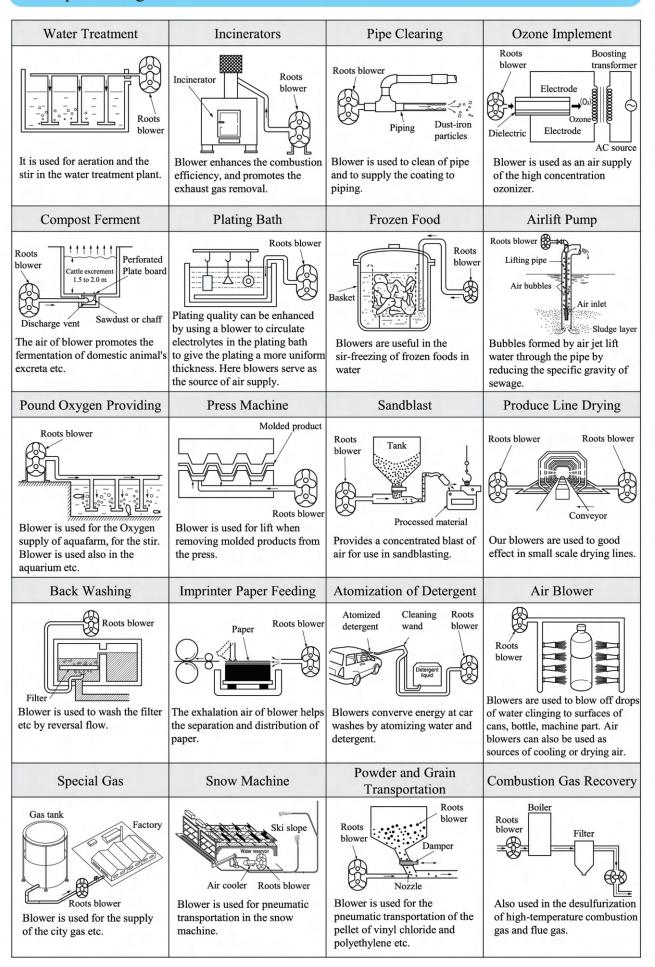
Unit: mm

Blower Application Type	Port Dia	A	В	С	F
BK/BKW4005	40	650	100	140	170
BK/BKW4007	50	650	100	140	170
BK/BKW5003	65	1110	200	160	188
BK/BKW5006	100	1110	200	219	194
BK5009	100	1150	200	219	220
BK/BKW6005	80	1200	200	160	193
BK/BKW6008	125	1200	200	219	233
BK6015	150	1200	200	285	245
BK/BKW7006	100	1300	200	219	226
BK/BKW7011	150	1300	200	285	290
BK7018	200	1300	200	345	319
BK/BKW8016S	150	1670	200	345	400
BK/BKW8024S	200	1550	250	400	490
BK/BKW9020S	200	1550	250	400	490
BK/BKW9030S	250	1970	320	400	495
BK/BKW10027S	300	1940	350	450	560
BK/BKW10034S	350	2050	355	500	580

Unit: mm

Туре	A	В	Е	L	N	D
DN40	150	110	15	95	4	18
DN50	165	125	15	105	4	18
DN65	185	145	17	115	4	18
DN80	200	160	20	135	8	18
DN100	220	180	21	150	8	18
DN125	250	210	21	165	8	18
DN150	285	240	21	180	8	22
DN200	340	295	21	190	8	22
DN250	395	350	23	230	12	22
DN300	445	400	24	245	12	22
DN350	505	460	28	260	16	22

Example of usage





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